

**WARREN
RUPP®**

Quality System
ISO9001 Certified

Environmental
Management System
ISO14001 Certified

IDEX
IDEX CORPORATION

U.S. Patent #5,996,627 & 6,241,487
Other U.S. Patents Applied for



MARATHON II®

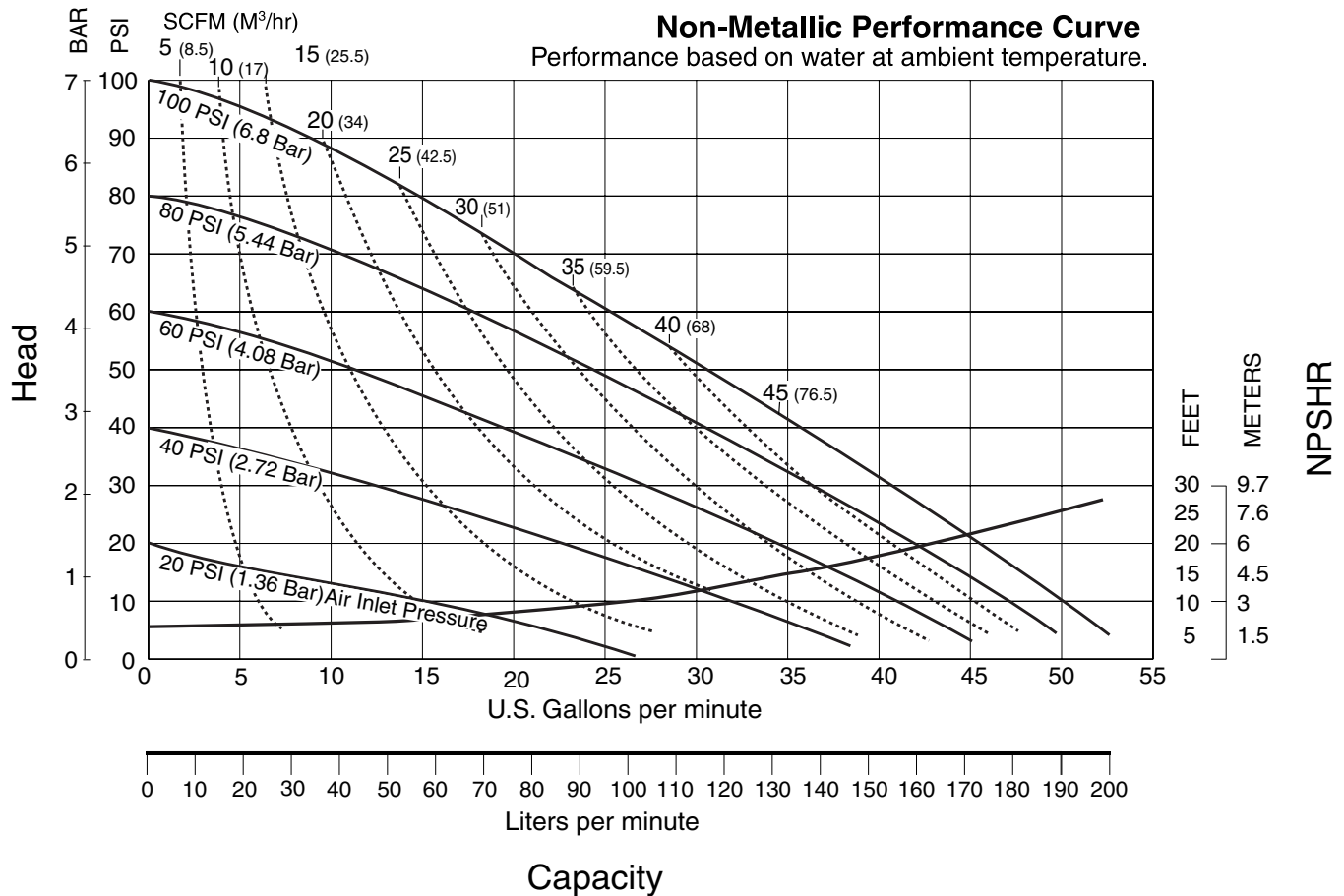
M1F Non-Metallic Design Level 3 Ball Valve

**Air-Powered
Double-Diaphragm Pump**

ENGINEERING, PERFORMANCE
& CONSTRUCTION DATA



INTAKE/DISCHARGE PIPE SIZE	CAPACITY	AIR VALVE	SOLIDS-HANDLING	HEADS UP TO	DISPLACEMENT/STROKE
1" ANSI Flange or PN10 25mm DIN Flange	0 to 45 gallons per minute (0 to 170 liters per minute)	No-lube, no-stall design	Up to .25 in. (6mm)	100 psi or 231 ft. of water (7 bar or 70 meters)	.17 Gallon / .64 liter



MARATHON II® pumps are designed to be powered only by compressed air.

Explanation of Pump Nomenclature

M1F Non-Metallic · Design Level 3· Ball Valve

MODEL	Pump Brand	Pump Size	Check Valve Type	Design Level	Wetted Material	Diaphragm/Check Valve Materials	Check Valve Seat	Non-Wetted Material Options	Porting Options	Pump Style	Pump Options	Shipping Kit Options	Weight lbs. (kg)
M1FB3P1PPUS000.	M	1F	B	3	P	1	P	P	U	S	0	00.	42 (19)
M1FB3P2PPUS000.	M	1F	B	3	P	2	P	P	U	S	0	00.	42 (19)
M1FB3K1KPUS000.	M	1F	B	3	K	1	K	P	U	S	0	00.	54 (24)
M1FB3K2KPUS000.	M	1F	B	3	K	2	K	P	U	S	0	00.	54 (24)
M1FB3P3PPUV000.	M	1F	B	3	P	3	P	P	U	V	0	00.	48 (22)
M1FB3K3KPUV000.	M	1F	B	3	K	3	K	P	U	V	0	00.	64 (29)
M1FB3P4PPUV000.	M	1F	B	3	P	4	P	P	U	V	0	00.	48 (22)
M1FB3K4KPUV000.	M	1F	B	3	K	4	K	P	U	V	0	00.	64 (29)

Pump Brand

M= MARATHON II®

Pump Size

1F= 1" Full Flow

Check Valve Type

B= Ball

Design Level

3= Design Level 3

Wetted Material

K= PVDF

P= Polypropylene

Diaphragm Check Valve Materials

1= Santoprene/Santoprene

2= PTFE Santoprene Backup/PTFE

3= PTFE Pumping, PTFE Santoprene Backup Driver/PTFE

4= Santoprene Pumping/ Santoprene

Check Valve Seat

K= PVDF

P= Polypropylene

Non-Wetted Material Options

P= Polypropylene

X= Unpainted Aluminum

1= 40% Glass Filled Polypropylene with PTFE hardware

Porting Options

U= Universal (Fits ANSI and DIN)

7= Dual Porting (ANSI)

8= Top Dual Porting (ANSI)

9= Bottom Dual Porting (ANSI)

Pump Style

D= RuppGUARD™ with Electronic Leak Detection (110V)

E= RuppGUARD™ with Electronic Leak Detection (220V)

M= RuppGUARD™ with Mechanical Leak Detection

S= Standard

V= RuppGUARD™ with Visual Leak Detection

Pump Options

0= None

1= Sound Dampening Muffler

2= Mesh Muffler

3= High temperature Air Valve w/Encapsulated Muffler

4= High temperature Air Valve w/Sound Dampening Muffler

5= High temperature Air Valve w/Mesh Muffler

Kit Options

00.= None

P0.= 0-30VDC Pulse Output Kit

P1.= Intrinsically-Safe 10-30VDC Pulse Output Kit

P2.= 110/120 or 220/240VAC Pulse Output Kit

P3.= Intrinsically-Safe 110/120VAC Pulse Output Kit

P4.= Intrinsically-Safe 220/240VAC Pulse Output Kit

E0.= Solenoid Kit with 24VDC Coil

E1.= Solenoid Kit with 24VDC Explosion-Proof Coil

E2.= Solenoid Kit with 24VAC/12VDC Coil

E3.= Solenoid Kit with 24VAC/12VDC Explosion-Proof Coil

E4.= Solenoid Kit with 110VAC Coil

E5.= Solenoid Kit with 110VAC Explosion-Proof Coil

E6.= Solenoid Kit with 220VAC Coil

E7.= Solenoid Kit with 220VAC Explosion-Proof Coil

SP.= Stroke Indicator Pins

CAUTION! Operating temperature limitations are as follows:

Materials	Operating Temperatures		
	Maximum*	Minimum*	Optimum**
Virgin PTFE Chemically inert, virtually impervious. Very few chemicals are known to react chemically with PTFE: molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	212°F 100°C	-35°F -37°C	50°F to 212°F 10°C to 100°C
Santoprene® Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	212°F 100°C	-10°F -23°C	50°F to 212°F 10°C to 100°C
PVDF	200°F -93°C	-10°F -13°C	
Polypropylene	150°F 65°C	-40°F 5°C	

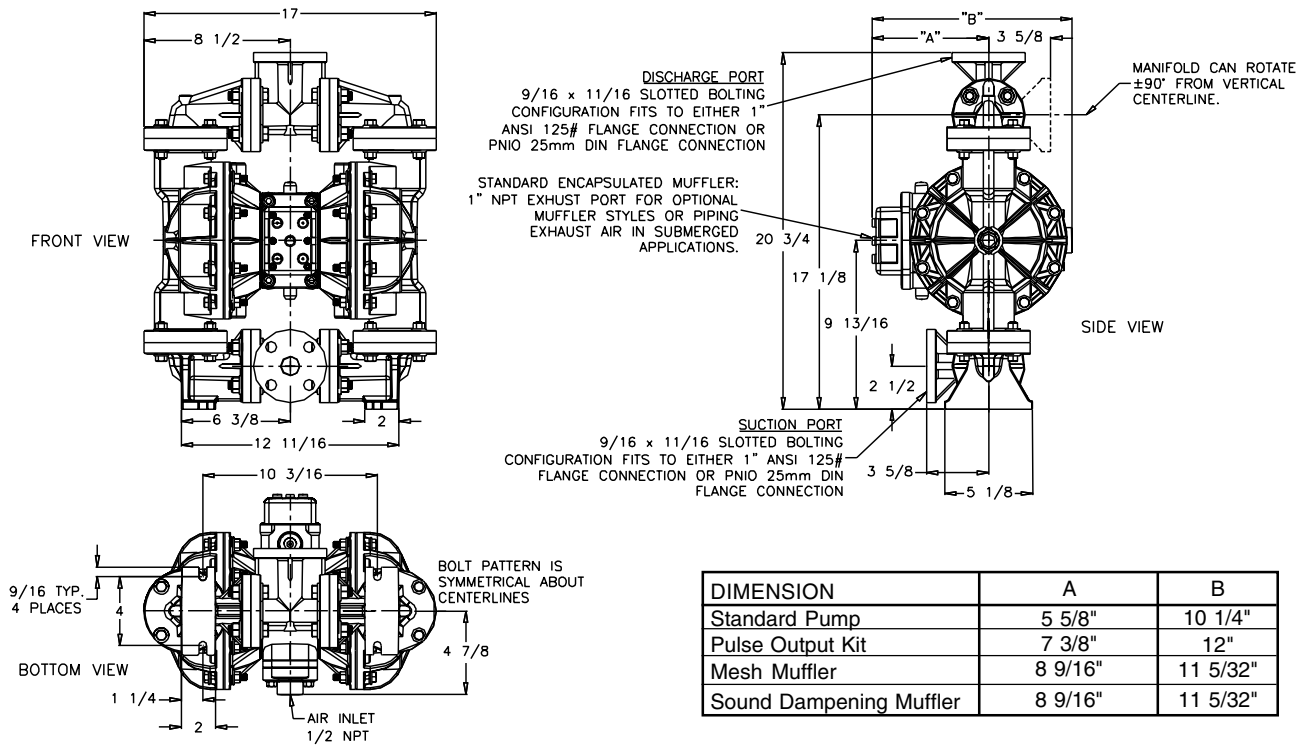
For specific applications, always consult "Chemical Resistance Chart" Technical Bulletin

*Definite reduction in service life.

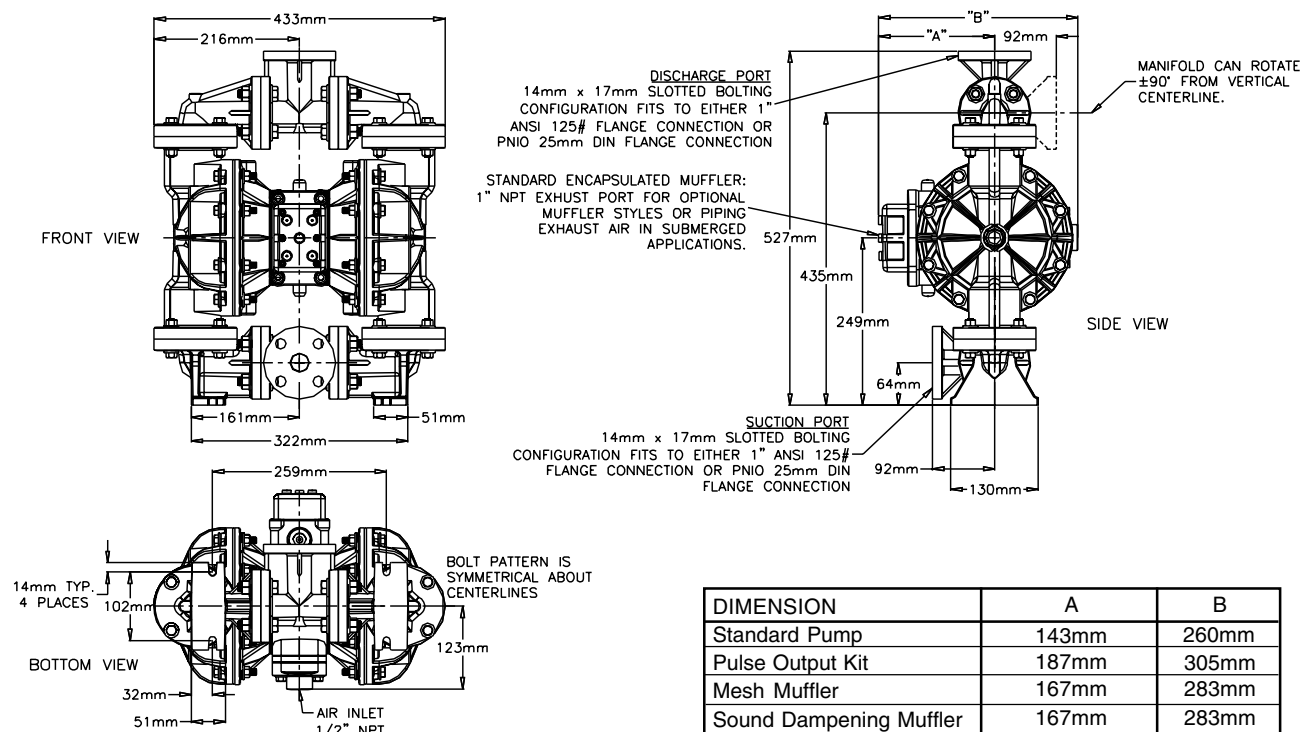
**Minimal reduction in service life at ends of range.

Dimensions: M1F Non-Metallic

Dimensions in Inches
Dimensional Tolerance: $\pm 1/8"$



Dimensions in Millimeters
Dimensional Tolerance: $\pm 3\text{mm}$



Dimensions: M1F Non-Metallic with RuppGUARD™ Spill Prevention

